ALM
A POSITIVE PARTNERSHIP

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RECOMMENDED SIZING GUIDE

MAXIMUM RECOMMENDED SIZES OF SECTIONS, BAYS AND PANELS

	CODE 4	CODE 5	CODE 6	CODE 7	CODE 8
FLAT ROOFS 10* OR LESS					
MAXIMUM SPACING OF JOINTS WITH THE FALL	500MM	600MM	675MM	675MM	750MM
MAXIMUM SPACING DRIPS	1500MM	2000MM	2250MM	2500MM	3000MM
PITCHED ROOFS 11* TO 60*					
MAXIMUM SPACING OF JOINTS WITH THE FALL	500MM	600MM	675MM	675MM	750MM
MAXIMUM DISTANCE BETWEEN LAPS	1500MM	2000MM	2250MM	2500MM	3000MM
PITCHED ROOFS ABOVE 60* AND UP TO 80*					
MAXIMUM SPACING OF JOINTS WITH THE FALL	500MM	600MM	675MM	675MM	750MM
MAXIMUM DISTANCE BETWEEN LAPS	1500MM	2000MM	2250MM	2500MM	3000MM
GUTTERS - BOX OR TAPERED					
MAXIMUM SPACING DRIPS	1500MM	2000MM	2250MM	2500MM	3000MM
MAXIMUM OVERALL GIRTH	750MM	800MM	850MM	900MM	1000MM
VERTICAL CLADDING					
MAXIMUM SPACING OF VERTICAL JOINTS	500MM	600MM	600MM	650MM	700MM
MAXIMUM DISTANCE BETWEEN LAPS	1500MM	2000MM	2000MM	2250MM	2250MM
SOFFITS					
UP TO 150MM DEEP	1000MM	1200MM	2000MM		
UP TO 200MM DEEP	750MM	1200MM	1200MM		
UP TO 500MM DEEP	500MM	600MM	600MM		
PROJECTIONS, CORNICES & PARAPET CAPPINGS					
NOT EXCEEDING 450MM WIDE - NOMINAL FALL	1000MM	1500MM	2000MM	2000MM	
450MM TO 650MM WIDE WITH NOMINAL FALL	1000MM	1500MM	1500MM	2000MM	
NOT EXCEEDING 450MM WIDE SLOPING UP TO 10*	1000MM	1500MM	1500MM	1500MM	
450MM TO 650MM WIDE SLOPING UP TO 10*	1000MM	1500MM	1500MM	1500MM	
FLASHINGS					
ALL FLASHINGS, WEATHERINGS & PITCHED VALLEYS (EXCEPT VERGES OF ASPHALT & FELT ROOFS)	1500MM	1500MM	1500MM		
FLASHINGS TO VERGES OF ASPHALT & FELT ROOFS	1000MM	1000MM	1000MM		
RIDGE ROLL CAPPINGS	1500MM	2000MM	2000MM		
HIP ROLL CAPPINGS	1500MM	2000MM	1500MM		